



# ALI GARMENTS LTD Factory Profile



## ALI GARMENTS LTD


Ali Garments Ltd., is a woven garment industry and a well-recognized name in textile sector in Bangladesh.

Ali Garments Limited has always been pushing the limits of its capacity, and can now handle volume orders with ease and has already exported 12 million pieces of garment, a figure which is expected to reach 20 million by 2014.

Ali Garments Ltd is a Member of BGMEA (Bangladesh Garments Manufacturer and Exporters Association)

<b>Company Name</b>	ALI GARMENTS LTD
<b>Type of Business</b>	Manufacturer and Exporter
<b>Legal Status</b>	Private Limited Company
<b>Year of Establishment</b>	2015
<b>Factory Space</b>	1 Acres
<b>Turnover</b>	US \$ 35.00 million
<b>Total Manpower</b>	1200 Nos
<b>Management Personnel</b>	115 Nos
<b>Telephone</b>	88-02-8916760, 8963575. 8952513 Fax: 8960781.
<b>E-mail</b>	unitex@kameandkomolfashion.com, <a href="mailto:kamal@kemsgroup.com">kamal@kemsgroup.com</a> <a href="mailto:zzoha@kemsgroup.com">zzoha@kemsgroup.com</a> , <a href="mailto:zzoha@outlook.com">zzoha@outlook.com</a> ; <a href="mailto:monzuralisyed@gmail.com">monzuralisyed@gmail.com</a>
<b>Banker</b>	Islami Bank Bangladesh Ltd Gulshan Branch, PBL Tower 17 North Gulshan, Circle-2, Dhaka-1212 Bangladesh. Swift no, IBBLBDDH -117 C/D Account no, 3535 Tel: 88-02-8835396. 8837131 PABX: 88-02-882524 Fax: 88-02-9882097 E-mail: inv.gulshan@islamibankbd.com Swift: IBBLBDDH177
<b>Product Types</b>	Woven Men's, ladies & children's denim/non denim pants Cargo Shorts Swimming Shorts Men's, ladies & children's short/long trousers, jackets, wind breakers Ladies' dungaree.

	Jogging suits and any woven items.																				
<b>Market Shares</b>	<p>100% EUROPE</p> <table border="1"> <caption>Market Shares Data</caption> <thead> <tr> <th>Country</th> <th>Children</th> <th>Ladies</th> <th>Mens</th> </tr> </thead> <tbody> <tr> <td>Italy</td> <td>4.1</td> <td>3.4</td> <td>4.0</td> </tr> <tr> <td>Spain</td> <td>3.8</td> <td>2.8</td> <td>3.0</td> </tr> <tr> <td>France</td> <td>3.0</td> <td>1.8</td> <td>4.0</td> </tr> <tr> <td>Germany</td> <td>2.5</td> <td>2.8</td> <td>2.0</td> </tr> </tbody> </table>	Country	Children	Ladies	Mens	Italy	4.1	3.4	4.0	Spain	3.8	2.8	3.0	France	3.0	1.8	4.0	Germany	2.5	2.8	2.0
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<b>Monthly Capacity</b>	<p>Jackets = : 20,000 pcs  Long trousers = : 2,00,000 pcs  shorts/trousers = : 1,10,000 pcs  short all / overall/sweat shirt = : 60,000 pcs</p> <p>-----</p> <p>Total = : 3,90,000 pcs</p>																				

	<p style="text-align: center;"><b>Items</b></p>  <p>■ Denim pant ■ Twill Pants ■ Jackets ■ Cargos</p>
<b>Floor Space</b>	2400, sqft. Floor no : 3rd – 6th floor (4 floors). 31,500 sqft (planned)
<b>Customers</b>	Tiffosi (Portugal) Decimas (Spain) FL Textile (Austria) Sergent Major (France) MAULI SPA (ITALY) Apti Spa (Italy) OVS SPA (ITALY) TUC TUC S,L (SPAIN) CEL ARGOAN S,L (SPAIN) NATIVE WORLD S,L (SPAIN) PIZZA ITALY, (ITALY) Defrost (Canada) Talaman (Spain). Little Fashion (Spain). Nath BD(Spain) Green Jeans(Canada)

**LIST OF MACHINERIES :**

- 01) SINGLE NEEDLE (PLAIN) = 449 SETS
- 02) DOUBLE NEEDLE LOCK STITCH = 65 SETS
- 03) FEED OF THE ARM (3 NEEDLE) = 12 SETS
- 03) OVER LOCK (4 THREAD) = 44 SETS
- 04) OVER LOCK (5 THREAD) = 32 SETS
- 05) BUTTON HOLE (EYE LET) = 07 SETS

- 06) BUTTON ATTACH (METAL SNAP) = 10 SETS
  - 07) BAR TACK (COMPUTER) = 03 SETS
  - 08) BUTTON STITCH (COMPUTER) = 02 SETS
  - 09) KANSAI SPECIAL (PMD/PSF) = 05 SETS
  - 10) ELECTRIC LOCKSTITCH BUTTON HOLER = 06 SETS
  - 11) ELECTRIC LOCKSTITCH BUTTON SEWERR= 06 SETS
  - 12) DOUBLE NEEDLE CHAINSTITCH = 12 SETS
  - 13) CLOTH CUTTING MACHINE = 02 SETS
  - 14) THREAD SUCKING MACHINE = 01 SET
  - 15) RIB CUTTER MACHINE = 02 SET
  - 16) RE-CONE MACHINE = 04 SETS
  - 17) FLAT LOCK MACHINE = 14 SETS
  - 18) BOILER (ELECTRIC) = 01 SET
  - 19) BOILER (GAS) = 01 SET
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TOTAL = = 679 SETS

TYPES OF PRESSING : VACCUM 12 NOS.

#### **AUXILIARY MACHINES :**

- 01) THREAD RECONING = 02 SET
- 02) CUTTING MACHINE (10" KNFE) = 04 SETS
- 03) IRON (ELECTRIC SYSTEM) = 12 SETS
- 04) GAS BOILER = 12 SETS
- 05) PADDING HEAT CUTTING MACHINE = 1 NOS
- 06) COMPRESSOR = 3 NOS
- (7) CUTTING TABLE OF 16 YDS X 2 YDS (48X6 FT)
- (8) CUTTING TABLE OF 14 YDS X 2 YDS (42X6 FT)
- (9) CUTTING TABLE OF 10 YDS X 2 YDS (30X6 FT)

#### **POWER SYSTEM :**

- 01) 330 KW POWER LINE WITH OWN TRANSFORMER
  - (a) 412 KVA STANDBY GENERATOR
  - (b) 345 KVA STANDBY GENERATOR

#### **COMPANY STRENGTH :**

- 01) GRNERAL MANAGER = 01 PERSON
- : 02) PRODUCTION MANAGER = 02 PERSON
- : 03) QUALITY MANAGER = 02 PERSON
- : 04) QUALITY CONTROLER = 09 PERSONS
- : 05) SEWING SUPERVISOR = 27 PERSONS
- : 06) OPERATOR = 635 PERSONS
- : 07) HELPER = 294 PERSONS
- : 08) IRON MAN = 44 PERSONS
- : 09) CUTTING MEN = 35 PERSONS
- : 10) FINISHING = 140 PERSONS
- : 11) QUALITY INSPECTOR = 95 PERSONS

- : 12) MAINTENANCE = 25 PERSONS
- : 13) DESIGN & SAMPLING = 27 PERSONS
- : 14) OFFICE STAFF = 17 PERSONS
- : 15) PRODUCTION STAFF = 47 PERSONS

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TOTAL =  
=1400 PERSONS

#### QUALITY ASSURANCE

- 1 Dedicated quality assurance team on each production floor
- 2 In house laboratory equipped with equipment's for basic fabric and garments testing.
- 3 Regular in house workers' training program is held to improve quality
- 4 Periodical testing on garments and fabrics produced to check with the requirements. Machines and weighing equipment's are regularly calibrated according to fabric requirements.
- 6 In house pull testing facilities and equipment's are available to satisfy requirements from both customer and international standards.
- 7 In house metal detection equipment's are available and maintained to determine conformity of metal free garments before packing into cartons.
- 8 Proper records and registry for incoming and outgoing is maintained in accessories warehouse for each order to eliminate errors.

Throughout its long run operation, Ali Garments Ltd., has perfected its Quality Control System, which includes scrupulous checks, to ensure flawless production. The experienced Quality-Assurance (QA) team extends its operation even into the procurement of raw materials and machinery. Ali Garments Ltd., has continuously restructured this system, and it now features a unique capability in terms of industry-low rework and repair rate. It has acquired the latest Quality-Control equipment, and developed quality-consciousness among the workforce.